

POLIRAN

General Silent Push-Fit

Building Drainage System



DIN 4102: B2

17 dB(A)

Soundproof & Economy



German Technology

www.poliran.org

POLIRAN General Silent "PGS" system provides three-layer push fit pipe made by the latest Coextrusion technology:

1. External layer

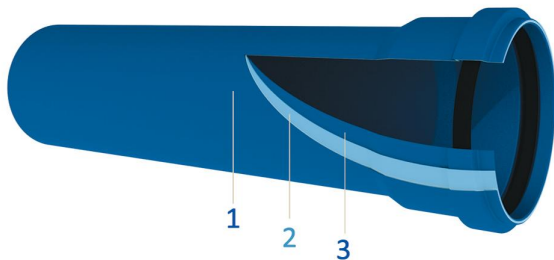
Material: polypropylene
resistant to impact and mechanical damages

2. Middle layer

Material: special mineral reinforced compound called Poliran EC

3. Internal layer

Material: polypropylene
internal layer provides an extremely smooth surface, with the least chance of clogging and blockage. It is also resistant against heat and chemicals



Acoustic performance of Poliran General Silent

Sewage flow inside piping system produces noise that is transferred to building environment in two ways:

1-airborne sound: this is the sound that travels through the air into the room. Limiting the propagation of this sound is achieved by using sound absorbing materials. PGS reduce air-borne noise with its 3-layer pipe structure and sound absorbing compound of a special formula.

2- structure-borne sound: is the sound that first occurs through a solid structure generated from a vibrating source or an impact. The vibrations pass through pipe clamps and to the building's structure and from there to the adjacent as an air-borne noise. PGS reduces structure-borne noise by using poliran RC clamps; a special pipe clamp with rubber linings to uncouple vibrations from the piping system.

PGS significantly reduces noise transmission by:

- 1-Consider the right path for perpendicular pipes in sewer system design. Also, insulate ducts in personal areas as like as bedrooms.
- 2- Sewer and vent system design should follow principles and must be done in an engineering way. It also should be of minimum complexity.
- 3- Follow sewer system drawings to have a detailed and accurate installation. Avoid installing perpendicular pipe inside walls. Its better to use ducts for them.
- 4-Choose an appropriate and sound proof drainage system.
- 5-Use vibration damping and sound proof pipe clamps to fix the drainage system.

Advantages

structure-borne noise is Minimized by using POLIRAN RC clamps
air-borne sound is controled due to applying sound absorbant compound in middle layer.
noise transmission in critical points of system is controlled by employ-
ing long-neck 45° bend and gated trap.

Prüfbericht K 15 1145
1. Ausfertigung

Auftraggeber: Poliran Elstal
Ajardin Sq, Zagros St. No. 17
1516643311 Teheran
IRAN

Auftrag vom: 24.03.2015 **Bestell-Nr. oder Zeichen:** --

Auftrag über: Typisierung an einem Kunststoff-Rohrleitungssystem aus Polypropylen (PP) zum Ablassen von Abwasser innerhalb von Gebäuden gemäß DIN EN 1451-1:1999-03 in Verbindung mit DIN CEN/TS 1451-2:2013-05

Prüfobjekt: Röhre und Formstücke der Dimensionen DN100 40 bis DN100 160 aus Polypropylen gemäß DIN EN 1451-1:1999-03
Nähere Beschreibung des Prüfobjekts auf Seite 2 dieses Prüfberichts.

Prüfgegenstand: Das Prüfobjekt wurde vom Auftraggeber angeliefert.

Prüfungstermin: 21.07.2015

Prüfungsdauer: 09.00.2015 bis 11.00.2015

Beurteilung: Siehe Gesamtergebnisprotokoll Seite 2, Seite 13

Verfasser: Auftraggeber (1. und 2. Ausfertigung)
MPA-Darmstadt (Kopie 1. Ausfertigung)

Statistische Materialprüfungsmaterialien: Darmstadt
Kompetenzbereich Kunststoff
Güterstraße 2, 64303 Darmstadt
Berichtdatum: 20.11.2015 **Zeichen:** K/16

Leitung: Sachbearbeiter

IA: Dr.-Ing. habil. Daniela Nickel

Dgl-Ing. Ludwig Voth

CERTIFICATE

This is to certify that

MOL
M.O.L. Gummiverarbeitung GmbH & Co. KG
Güterstraße 12 - 14
40577 Viersen
Germany

has implemented and maintains a **Quality Management System**.

Scope:
Development, production and sales of rubber moulded articles and rubber extrusion

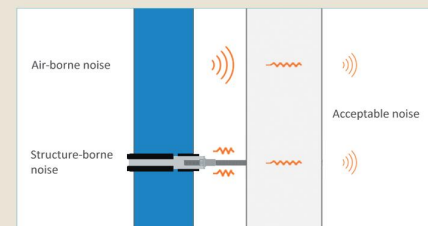
Through an audit, documented in a report, it was verified that the management system fulfils the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no. 4968-10 CM15
Valid from 2020-11-24
Valid until 2023-11-23
Date of certification 2020-11-24

DQS GmbH
Markus Böhmer
Managing Director

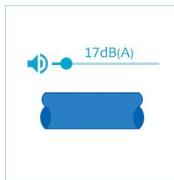
Accredited Body: DQS GmbH, August-Schneke-Strasse 21, 68423 Pfaffenham am Main, Germany



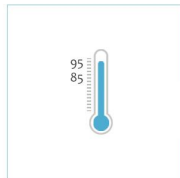
DIN 4109 establishes that the maximum noise level that can be produced by a drainage system inside a building is 30dB. The directive VDI 4100 limits the noise levels in its strictest requirements to 20dB. PGS noise level is even less than the ranges mentioned in popular international standards.



General Silent DWV system
Class B2 as per DIN 4102



Excellent acoustic performance
In conjunction with RC Clamps



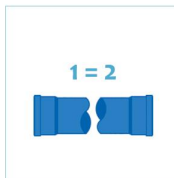
High temperature resistance
Up to 95°C



Faster installation of joints
No need for welding or glue



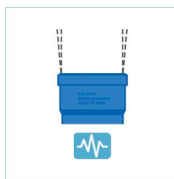
Excellent chemical resistance
As per ISO 10358



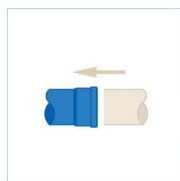
Double socket pipes available
Minimum pipe wastage



Easy handling & transportation
Light weight system



Precision of rubber ring joints
Flexible system



Easy Transition to other systems
Various solutions available



Wide range of pipe and fittings
DN 50 to DN 160 mm

POLIRAN General Silent "PGS"

General Silent Push-fit is a sound proof and economy building drainage system, born through precision engineering and extensive researches, that's fully manufactured and certified in accordance with the European standard "EN 1451". to meet all system requirements PGS comes in a wide range of size from 50 to 160 mm. PGS pipe and fittings are High temperature and Excellent chemical resistance. Their extremely smooth internal surface prevents any blockage. Joining pipes and fittings in this system doesn't require welding or glue. All joints are sealed by lip seal rings with increase flexibility of the system even in the case of ground movement and earthquake.

The fire behaviour of the system is classified as B2 in accordance with DIN 4102. The acoustic performance of system is certified to be 17 dB (A).

The lip seal rings applied in this system are from M.O.L, Germany and in accordance with EN 681-1, ensuring a durable sealing effect and longer life span for elasticity. By combining these products with RC clamps, you can create a truly flexible and affordable semi Silent plumbing system.



Poliran Gated Trap, designed and patented by Poliran's R&D team, is an innovative two-piece trap reg No.69338. It provides an adequate water seal to prevent back passage of sewage gases and easy access to remove clogging and any inspection .

- Perfect and permanent water tightness
- Smooth Internal surface, preventing scale deformation and blockage. Ensures an unobstructed flow
- Uniform cross section along the water passage
- Adequate water seal equal to trap diameter
- Thoughtfully designed to avoid push-fit seals from being always submerged in water
- Trap's outlet angle of 87° make the installation easier with no need for an additional bend
- Safe and secure fastening by installing a pipe clamp under inlet Fittings

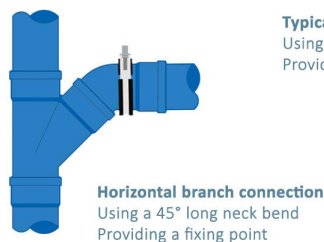
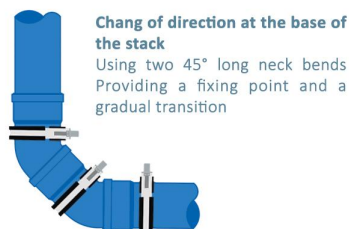


Upper Part

Lower Part

Special Fittings

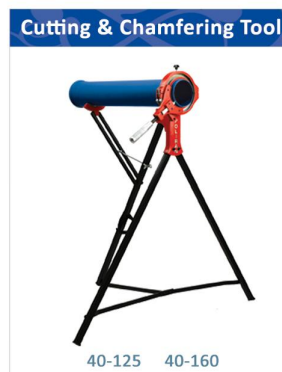
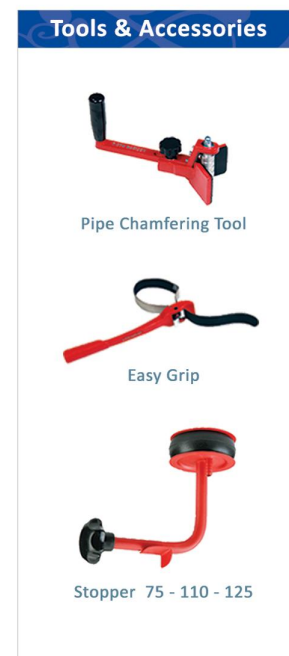
Poliran's R&D department always cares the comments of plumbing operators about difficulties of drainage system installation. One of common problems, especially if a water tightness test has to be conducted, is fixing the fittings more stable at some of critical points of piping pass where a change in flow direction occurs. To address this problem, special fittings has been designed with capability of installing fixing point without imposing pressure on the socket. Otherwise, the socket gets out of roundness and it will disrupt sealing of system.



Poliran RC clamps are especially designed for the sound-proof drainage systems. The body clamp has two unequal semicircles, covered with rubber inlays which helps pipes and fittings to provide a stable grip that limits transmission of vibration caused by sewage flow to building structure and internal environment.

- Made of electrogalvanized steel. For more corrosion protection zinc flake coating is available upon request
- Specially designed linings made of rubber
- Excellent strength characteristics with a 3-piece structure
- Suitable for soundproofing other metal or plastic systems
- Simple and fast installation
- Available in 4 different types, from DN50 to DN160 mm
- In accordance with the requirements of DIN 4109 & VDI 4100
- Tested by the renowned Fraunhofer institute of Germany





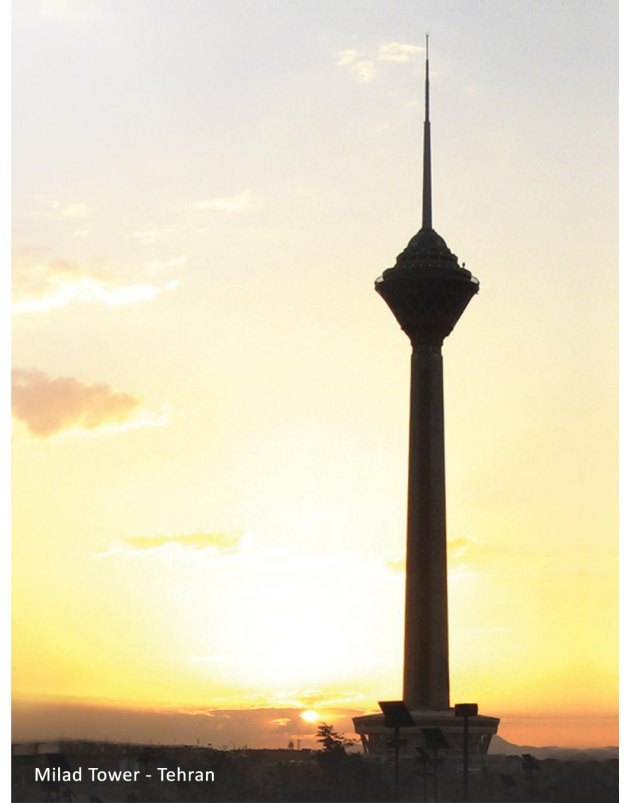
About Us

Founded in 1971, Poliran is a leading manufacturer of plastic pipe systems, providing precisely engineered solutions for pipes and fittings used in water conveyance, irrigation and building drainage systems.

Deep attention to quality requirements and continuous improvement of products, as well as using best raw materials and updated machinery and technologies in all of our four manufacturing sites has defined Poliran as an Industry pioneer in this field. To achieve our goals in terms of quality, we have adopted ISO 9001 Quality Management System.

Thanks to the teams of experienced engineers and experts, capable of dealing with the most complex system requirements, with many decades of technical assurance, guiding as a leading benchmark; Poliran is a preferred supplier to many international and prestigious organizations.

With more than 1000 committed employees, 100 influential branches, 30 overseas agents and more than 600 active resellers, Poliran takes advantage of 4 fully equipped advanced research labs through which the company designs, tests and develops its products in more than 17 categories.



Milad Tower - Tehran

Some of our projects:



Tall Park - Tehran



Iran Mall - Tehran



Nasim City - Baghdad



Moderna Complex - Tehran



Follow us on
Social Media

POLIRAN Building, No. 17,
Zagros St., Arjantin Sq.,
Tehran, Iran
Postal Code : 1516643311
Tel : +98 21 88648843
export.dep@poliran.org
WhatsApp : +98 912 9465921